From: Chmexd5633 here <http://www.forum.cncdrive.com/viewtopic.php?f=14&t=481&start=190>

"Make sure you have your settings on the vfd

P0.00=0

P0.01=2

P0.02=0

P0.03=400

P0.04=400

P0.05=133.33 thats my preference

P0.06=133.33 not sure what I'm supposed to have here?? Someone help on this, I know its initial frequency reference.

P0.07=0

P0.08=0

P0.09=0

P0.10=0

P0.11=10

P0.12=10

P0.13=0 not sure if this is what everyone needs, I suspect my motor wiring is backwards, so that why in the Modbusez (spindle on cw and spindle on ccw might be backwards or opposite than yours, you will find out when you run it you might have to switch those 2)

P0.14=.5

P0.15=1

At one point I did decide to restore all settings to default on the vfd, that changed the settings on the vfd serial communications. Make sure your serial communications are as follows:

PC.00=001

PC.01=3

PC.02=00

PC.03=005

PC.04=0

PC.05=1

PC.06=000”







